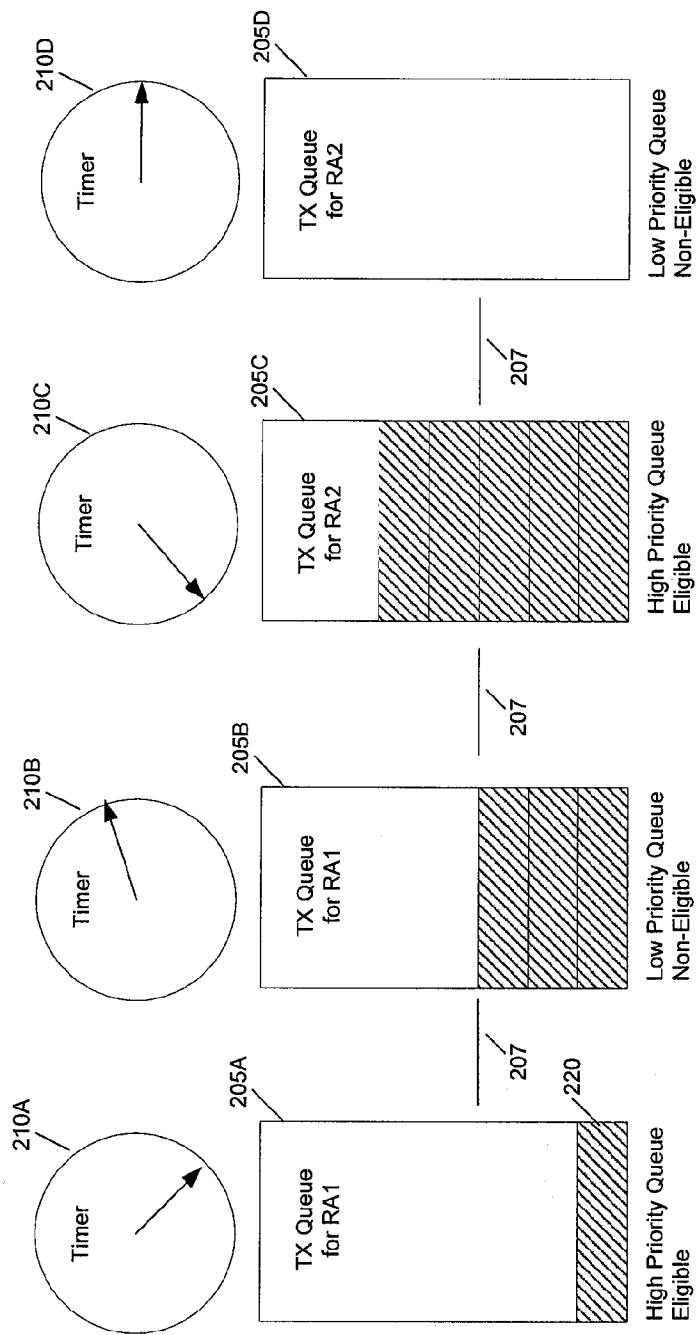


REPLACEMENT SHEET



200

Queue Threshold = 3
(as an example)

FIG. 2